Our Commitment To You:
- **Rapid Quoting**
- **Reasonable Lead Time**
- **Quality**
- **Personal Communication**

**Flat Sheet laser Cutting**
Lasers up to 4200 watts of power
- Mild Steel to 1” thick
- Stainless Steel to 0.5” thick
- Aluminum to 0.5” thick
- Sheet sizes up to 60” x 120”

**Individual Shims and Shim Packs**
Carbon Steel, Stainless Steel, and Aluminum

**3D Laser Cutting**
2500 watt 5 axis laser
- Cylindrical Tubes to 12” diameter
- Square/Rectangular Tubes to ½” thick wall
- Trim and add features to stamped, spun, or hydro formed parts

**Tube Laser**
Processing: Round, Square, Rectangular, Oval, and Elliptical semi-flat/full tubes up to 120mm (4.72”)
- **Materials:**
  - Stainless Steel: 0.160”
  - Mild Steel: 0.236”
  - Aluminum: 0.120”
  - Brass: 0.120”
  - Copper: 0.080”
Forming, Stamping, and Machining

Bystronic Excite 80 E with 80” bed
12’ 130 Ton Press with CNC control
6’  25 Ton Press
6’  55 Ton Press

Full Stamping Capabilities
6 up to 100 Ton Presses
Deep Draw
Tool and Die
Mechanical and Hydraulic Presses

CNC Milling
X Travel 50” - Y Travel 20” - Z Travel 20”

CNC Turning — Haas St-30 Y-Axis Lathe
The ability to turn and mill complex parts and perform multiple operations on a single machine
Chuck Size - 10”, Bar Capacity - 3”, Max. Cutting diameter - 18”, Max Cutting Length - 23”

Manual Mill, Manual Lathe & Grinder

Welding
MIG, TIG, Spot Welding

Parts Finishing by Outside Vendors
Plating
Deburring
Painting
Heat Treating

Customer Service

Our entire staff is committed to customer satisfaction from the first point of contact with our customers and does not end after the order is shipped. We understand how important maintaining a seamless flow of parts is to the success of our customers. Our core belief is that successful businesses are built on successful relationships. We strive to increase the quality of our relationships with our staff, suppliers, vendors and most importantly our customer’s everyday knowing that this is the best way to assure success for everyone involved.