

Our Commitment To You:

Rapid Quoting

Reasonable Lead Time

<u>Quality</u>

Personal Communication

Flat Sheet laser Cutting

Lasers up to 4200 watts of power

Mild Steel to 1" thick

Stainless Steel to 0.5" thick

Aluminum to 0.5" thick

Sheet sizes up to 60" x 120"

Individual Shims and Shim Packs

Carbon Steel, Stainless Steel, and Aluminum

3D Laser Cutting

2500 watt 5 axis laser

Cylindrical Tubes to 12" diameter

Square/Rectangular Tubes to 1/2" thick wall

Trim and add features to stamped, spun, or hydro formed parts

Tube Laser

Processing: Round, Square, Rectangular, Oval, and Elliptical semi-flat/full tubes up to 120mm (4.72")

Materials:

Stainless Steel	0.160"
Mild Steel	0.236"
Aluminum	0.120"
Brass	0.120"
Copper	0.080"









Forming, Stamping, and Machining

Bystronic Excite 80 E with 80" bed

12' 130 Ton Press with CNC control

- 6' 25 Ton Press
- 6' 55 Ton Press

Full Stamping Capabilities 6 up to 100 Ton Presses Deep Draw Tool and Die Mechanical and Hydraulic Presses

CNC Milling

X Travel 50" - Y Travel 20" - Z Travel 20"

CNC Turning — Haas St-30 Y-Axis Lathe

The ability to turn and mill complex parts and perform multiple operations on a single machine

Chuck Size - 10", Bar Capacity - 3", Max. Cutting diameter - 18", Max Cutting Length - 23"

Manual Mill, Manual Lathe & Grinder

Welding

MIG, TIG, Spot Welding

Parts Finishing by Outside Vendors

Plating

Deburring

Painting

Heat Treating













Customer Service

Our entire staff is committed to customer satisfaction from the first point of contact with our customers and does not end after the order is shipped. We understand how important maintaining a seamless flow of parts is to the success of our customers. Our core belief is that successful businesses are built on successful relationships. We strive to increase the quality of our relationships with our staff, suppliers, vendors and most importantly our customer's everyday knowing that this is the best way to assure success for everyone involved.